



# KAPCI

## COATINGS

For professional use only

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## Kapci 1K Filler

### Product description

Kapci 1K Filler is based on nitrocellulose (NC)-combination resins owing very fast drying. It is suitable for fine filling of small damages on car surface before topcoating with 1K paints.

Kapci 1K Filler is sold in different color shades (white, grey, black, yellow, red, blue).

### Suitable substrates

Kapci 1K filler can be applied over old 1K paints (synthetic, NC) in sound conditions, 2K PE putties, NC putties.

The surface should be thoroughly degreased with Kapci 605 Degreaser prior to painting.











These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets

www.kapci.com



### Kapci Car Refinishes System

## Product Process

<b>Product</b>	Kapci 1K Filler								
<b>Thinner</b>	Kapci 525 Thinner								
	1K Filler            1 Thinner 525        1 Use measuring stick No°2								
	31-33 sec (F4 at 20°C)								
	Pot life: unlimited								
	<b>Fluid tip</b> Gravity or Suction feed: 1.6-1.8 mm Pressure: 3.0-3.5 bar/ 45-50 psi inlet								
	<b>Fluid tip</b> Gravity or Suction feed: 1.6-1.8 mm Pressure: refer to manufacturers recommendation, normally 2 bar/30 psi inlet)								
	2 full coats Recommended dry film thickness is 80-90 microns.								
	5-10 minutes between coats								
	<b>Drying time</b> <table><tr><td></td><td><b>20°C</b></td><td><b>40°C</b></td><td><b>60°C</b></td></tr><tr><td>Handling:</td><td>30 min</td><td>20 min</td><td>15 min</td></tr></table>		<b>20°C</b>	<b>40°C</b>	<b>60°C</b>	Handling:	30 min	20 min	15 min
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	Wet flatting: Paper P800 or finer								
	Machine sanding: P320-P400								
<b>Recoat time</b>	Can be recoated after minimum1 hour at 20°C with any 1K top coat.								

### Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet;
2. Observe the precautionary notices displayed on the container;
3. Goggles and suitable protective equipment must be worn while using these products;
4. Good ventilation must be provided in the working environment;

This information is the result of our knowledge but given without warranty.