



KAPCI
COATINGS

For professional use only

Issue date:
July 2010

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Kapci MS Hardeners

Product description

Kapci MS Hardeners are polyisocyanate hardeners for Kapci two component products. These hardeners are especially designed for Kapci 2K paints, MS clear coats, fillers and sealers. Having more kinds of MS hardeners means that all painting conditions can be optimized and highly reliable application is achieved.

Products	Description
Kapci 653	MS Hardener Extra fast
Kapci 652	MS Hardener Fast
Kapci 651	MS Hardener Normal
Kapci 656	MS Hardener Slow

Product Application

Products	Application
Kapci 653 Hardener Extra fast	Ideal for partial refinishes (spot repair) at low temperatures and/or low air movement in spraying area.
Kapci 652 Hardener Fast	Suitable for partial and medium sized repair (half car).
Kapci 651 Hardener Normal	Suitable for partial and complete car repair at normal temperatures.
Kapci 656 Hardener Slow	Suitable for partial and complete car repair at high temperatures.

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets

www.kapci.com

Kapci Car
Refinishes
System

General process notes

Table below is given as guideline. For detailed information refer to TDS of the respective Kapci 2K products.

Selection of Hardeners	Kapci 653 Extra fast	Kapci 652 Fast	Kapci 651 Normal	Kapci 656 Slow
Complete car or large objects	Unsuitable	Unsuitable	Ideal	Suitable
Partial repair (spot repair)	Ideal	Suitable	Suitable	Not particularly suitable
Low temperatures from +15°C to +20°C	Ideal	Suitable	Suitable	Unsuitable
Normal temperatures from +20°C to +25°C	Not particularly suitable	Suitable	Ideal	Not particularly suitable
High Temperatures above +30°C	Unsuitable	Not particularly suitable	Suitable	Suitable
High temperatures above +35°C	Unsuitable	Unsuitable	Not particularly suitable	Ideal

Other tips

1. After use close container immediately.
2. Do not store hardeners in dump conditions.

Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet;
2. Observe the precautionary notices displayed on the container;
3. Goggles and suitable protective equipment must be worn while using these products;
4. Good ventilation must be provided in the working environment;